CLAIMS

What is claimed is:

A wafer holder for retaining a substrate within a processing chamber comprising:
 an electrode; and

one or more layers covering a portion of the wafer holder in contact with the
wafer where at least one of the layers is compliant.

- 2. The chuck of claim 1 wherein the compliant layer has a hardness between 25 and 100 Shore Hardness scale A.
- 3. The chuck of claim 1 wherein the compliant layer is an insulator having a dielectric constant between 1 and 3.
- 4. The chuck of claim 1 wherein the compliant layer can withstand 10% shear stress

 without exceeding the yield strength of the complaint layer material.
 - 5. The chuck of claim 1 wherein the electrode comprises at least one conductive material selected from the group consisting of: copper, nickel, chromium, aluminum, iron, and mixtures or alloys thereof.
 - 6. The chuck of claim 1 wherein the compliant layer comprises an insulative material selected from the group consisting of: fluorosilicones, polyamides, polyimides,

polyketones, polyetherketones, polysulfones, polycarbonates, polystyrenes, polyurethanes, nylons, polyvinylchlorides, polypropylenes, polyetherketones, polyethersulfones, polyethylene terephthalate, fluoroethylene propylene copolymers, cellulose, triacetates, silicones and rubbers, and combinations thereof.

- 5 7. The chuck of claim 1 wherein the compliant layer is between 1 and 3 μm thick.
 - 8. An apparatus for projecting patterned charged particles onto a substrate comprising:

a processing chamber;

a charged particle source for generating a charged particle beam that impinges on the substrate; and

an electrostatic chuck comprising an electrode and one or more layers covering a portion of the wafer holder in contact with the wafer where at least one of the layers is compliant.

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- 9. The apparatus of claim 8 wherein the compliant layer has a hardness between 25 and 100 Shore Hardness scale A.
- 10. The apparatus of claim 8 further comprising:

a computer for calculating an estimated charged particle beam deflection to compensate for the actual deformation of the substrate caused by the exposure of the

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substrate to the charged particle beam, wherein the computer generates a deflection signal corresponding to the calculated deflection; and

a beam deflector for deflecting the charged particle beam in response to the deflection signal from the computer.

- 11. The apparatus of claim 8 wherein the compliant layer is an insulator having a dielectric constant between 1 and 3.
- 12. The apparatus of claim 8 wherein the compliant layer can withstand of 10% shear stress without exceeding the yield strength of the complaint layer material.
- 13. The apparatus of claim 8 wherein the electrode is comprises an conductive material selected from the group consisting of: copper, nickel, chromium, aluminum, iron, and mixtures or alloys thereof.

14. The apparatus of claim 8 wherein the compliant layer comprises an insulative material selected from the group consisting of: fluorosilicones, polyamides, polyimides, polyketones, polyetherketones, polysulfones, polycarbonates, polystyrenes, polyurethanes, nylons, polyvinylchlorides, polypropylenes, polyetherketones, polyethersulfones, polyethylene terephthalate, fluoroethaylene propylene copolymers, cellulose, triacetates, silicones and rubbers, and combinations thereof.

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15. The apparatus of claim 8 further comprising:

a lithography mask positioned between the charged particle source and the substrate; and

an electron sensor disposed within the processing chamber for detecting backscattered electrons emanating from the substrate.

- 16. The apparatus of claim 8 further comprising a substrate temperature sensor for measuring the temperature of the substrate during processing and for sending a signal corresponding to the measured substrate temperature to the computer,
- 17. The apparatus of claim 8 wherein the compliant layer is between 1 and 10 μm thick.
- 18. The apparatus of claim 8 wherein localized heating of the substrate due to exposure to the charged beam is between 1° C and 50° C.
- 19. A method for patterning a photoresist layer on a substrate comprising the steps of: forming a photoresist layer on the substrate;

positioning the substrate on an electrostatic chuck having one or more layers covering a portion of the wafer chuck in contact with the wafer where at least one of the layers is compliant; and

exposing portions of the photoresist layer on the substrate to a charged particle beam;

- 20. The method of claim 19 further comprising the steps:
- computing an estimated deformation of the substrate caused by exposure of the substrate to the charged particle beam; and
 - deflecting the particle beam in response to the estimated deformation.
 - 21. The method of claim 19 wherein the compliant layer has a hardness between 25 and 75 Shore Hardness scale A.
 - 22. The method of claim 19 further comprising:

using a charged particle beam to scan a first mark on a photo lithography mask onto a second mark on said substrate;

detecting backscattered electrons from said scanning step;

determining the position of the substrate using the detected backscattered

15 electrons; and

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deflecting the charged particle beam in response to the measured position of the substrate.

23. The method of claim 19 wherein the compliant layer is an insulator having a dielectric constant between 1 and 3.

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- 24. The method of claim 19 wherein the compliant layer comprises an insulative material selected from the group consisting of: fluorosilicones, polyamides, polyimides, polyketones, polyetherketones, polysulfones, polycarbonates, polystyrenes,
- polyurethanes, nylons, polyvinylchlorides, polypropylenes, polyetherketones, polyethersulfones, polyethylene terephthalate, fluoroethaylene propylene copolymers, cellulose, triacetates, silicones and rubbers, and combinations thereof.
 - 25. The method of claim 19 wherein the exposing step is performed using a SCALPEL lithography system.
 - 26. An electrostatic chuck for use in substrate processing, the chuck having an electrode covered by an insulative layer for receiving the substrate wherein the improvement comprises: the insulative layer which is elastic and can withstand 10% shear stress without exceeding the material yield strength.
 - 27. The chuck of claim 26 wherein the compliant layer has a hardness between 25 and 100 Shore Hardness scale A.
 - 28. The apparatus of claim 26 wherein the insulative layer comprises a material selected from the group consisting of: fluorosilicones, polyamides, polyimides, polyketones, polyetherketones, polysulfones, polycarbonates, polystyrenes,

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polyurethanes, nylons, polyvinylchlorides, polypropylenes, polyetherketones, polyethersulfones, polyethylene terephthalate, fluoroethaylene propylene copolymers, cellulose, triacetates, silicones and rubbers, and combinations thereof.

A method for holding a wafer on a chuck having an electrode and one or more layers covering a portion of the wafer holder in contact with the wafer where at least one of the layers is compliant comprising the steps of:

placing the wafer on one of the layers of the chuck; and energizing the electrode.

- 30. The method of claim 29 wherein the compliant layer has a hardness between 25 and 100 Shore Hardness scale A.
- 31. The method of claim 29 wherein the compliant layer is an insulator having a dielectric constant between 1 and 3.
- 32. The method of claim 29 wherein the compliant layer can withstand 10% shear stress without exceeding the yield strength of the complaint layer material.
 - 33. The method of claim 29 wherein the electrode comprises at least one conductive material selected from the group consisting of: copper, nickel, chromium, aluminum, iron, and mixtures or alloys thereof.

- 34. The method of claim 29 wherein the compliant layer comprises an insulative material selected from the group consisting of: fluorosilicones, polyamides, polyimides, polyketones, polyetherketones, polysulfones, polycarbonates, polystyrenes,
- polyurethanes, nylons, polyvinylchlorides, polypropylenes, polyetherketones, polyethersulfones, polyethylene terephthalate, fluoroethylene propylene copolymers, cellulose, triacetates, silicones and rubbers, and combinations thereof.
 - 35. The method of claim 29 wherein the compliant layer is between 1 and 10 μ m thick.
 - 36. An apparatus for handling a substrate for use in semiconductor processing comprising:

a wafer holder; and

one or more layers covering a portion of the wafer holder in contact with the wafer where at least one of the layers is compliant.

- 37. The apparatus of claim 36 wherein the compliant layer has a hardness between 25 and 100 Shore Hardness scale A.
- 38. The apparatus of claim 36 wherein the compliant layer can withstand 10% shear stress without exceeding the yield strength of the complaint layer material.

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- 39. The apparatus of claim 36 wherein the compliant layer comprises an insulative material selected from the group consisting of: fluorosilicones, polyamides, polyimides, polyketones, polyetherketones, polysulfones, polycarbonates, polystyrenes, polyurethanes, nylons, polyvinylchlorides, polypropylenes, polyetherketones, polyethersulfones, polyethylene terephthalate, fluoroethylene propylene copolymers, cellulose, triacetates, silicones and rubbers, and combinations thereof.
- 40. The apparatus of claim 36 wherein the compliant layer is between 1 and 3 μ m thick.